



The Variant

www.asqsefla.org



Section 1510 with Section 1515

April 2006

Inside this issue:

Section 1510 ASQ-Certification Refresher Course Offerings.....2

Section 1510 Announcements.....3

Section 1515 Announcements4

Employment Opportunities.....5

Section 1510 Monthly Dinner Meeting Invitation.....6

Section Chairs:

Bonnie Eifert, Section 1510 Chair,
Email: eifertb@bellsouth.net

Bernard Carmell, Section 1515 Chair,
Email: mrebc@aol.com

Newsletter Editor

Send contributions to
cathypeak@bellsouth.net
Contributions will be edited to meet
space requirements.

Employment ads updated daily and
are posted on the website,
www.asqsefla.org

Section 1510 Website

www.asqsefla.org

Section 1515 Website

www.ASQualitypalmbeach.org

See All Section Activities

Certification Refresher Classes

Section Dinner Meetings

and On-Line Registrations

Message from the Section 1510 Chair by Bonnie Eifert

As announced in the March issue of the Variant, the Nominating Committee for Section 1510 has proposed a slate of officers for the Board for the 2006-2007 year. Members were able to nominate additional candidates to the slate by submitting a nomination petition to the Section Secretary by March 8th. No additional nominations were received.

Also as announced, each nominee was asked to prepare a short biography printed below and also available on our website at www.asqsefla.org. **Voting to elect the slate will take place at our April Dinner Meeting on April 11th at Shula's Hotel.** Please see the back page for more details on the dinner meeting.

Proposed Slate of Officers:

Chair: Andy Vouloukos --- Andy is currently Vice Chair for Section 1510 and has had 41 years experience in various quality positions in the computer and medical device industries. He has taught CQE refresher classes for the Section since 2001 and held the position of SMP Chair in addition to Vice Chair. Previously, Andy taught CQE and CRE refresher courses for the Golden Spike and Salt Lake ASQ Sections through Weber State University, Ogden, UT. He is currently employed as a Supplier Quality Engineer at Cordis Corp., Miami Lakes. Andy is an ASQ Certified CQE and CRE.

Vice Chair: Amarilis Acosta --- Amarilis is currently Education Chair for Section 1510, a position she has held since 2003. She graduated from U of Florida with a BS degree in Chemical Engineering and completed Lead Auditor training for ISO

9001:2000 in 2002. She was the recipient of the SFMA Excellence Award for Most Inspirational Employee of the Year for 2002 and was nominated for the ASQ/SFMA Quality Practitioner of the Year award in 2004. Amarilis is the Quality Systems Manager for Miami Instrument Manufacturing at Beckman Coulter, Miami and is an ASQ Certified Quality Auditor.

Secretary: Kannan Krishnan --- Kannan is currently Secretary for Section 1510, a position he has held for the past five years and has over 25 years experience in Quality Management, Quality Assurance and Quality Engineering. Previous positions within the Section include Membership Chair and Student Chapter Chair and various committee positions. Kannan currently teaches Section refresher courses for CQ Mgr, Six Sigma Black Belt and CQIA and has also taught Quality Audit and Six Sigma seminars. He holds a BSME, an MS with concentration in Quality Management and an MS in MIS. Kannan is the 2004 recipient of the ASQ/SFMA Quality Practitioner of the Year Award. He is the Manufacturing Quality Manager at Beckman Coulter, Miami and holds ASQ certifications in CQ Mgr, CQE, CQA, CSSBB and CQIA.

Treasurer: Rich Eggleston --- Rich is currently Treasurer for Section 1510 and has over 41 years in all facets of the manufacturing industry with over 24 years in the quality aspect of manufacturing. He has held the previous position of Membership Chair and New Member Contact. Rich is currently Quality Control Manager for Precision Metal Industries, a sheet metal manufacturer with 80 employees located in Pompano Beach and holds ASQ Certifications in CQA and CMI.

Section 1510 Monthly Meeting Email Reminders Option!

If you would like to receive an e-Mail reminder of Section 1510 Monthly Dinner Meetings, please send a valid e-Mail address in the body of your response to Section 1510 Arrangements Chair Paul Fray, paulfray@iqc.bz. Please place in Subject Line: "ASQ Meeting Reminder"

Section 1510 ASQ Certification Refresher Classes

If you are interested in participating in an ASQ refresher class, please sign up on the web page at www.asqsefla.org. If you have a question s regarding registration or class site, call Amarilis Acosta, Education Chair, at 305-380-3592 or email Amarilis.Acosta@coulter.com For course content questions, textbooks, or ASQ certification, contact Eleanor Chilson at 954-428-7373 x-245. Please sign up at least three weeks before the scheduled class start to assure you have the textbook at first session. Any classes that do not register a minimum of five students will be cancelled. *All classes are refresher classes.*

Class	Class Name	CEU's	Fee	When	Time	Place	Instructor
IA	Internal Auditing for Quality Systems	1.0	\$175 Includes handouts & materials	February, October	8:30 am to 5:00 pm Seminar One day	TBD	Kannan Krishnan CQE, CQA, CQMa, CQIA, CSSBB
CQT	Certified Quality Technician	2.7	\$300 Includes textbooks & materials	January, August	5:30 to 8:30 pm 9 sessions	TBD	Eleanor Chilson CQE, CQMa, CQA, CQIA Andy Vouloukos CQE, CRE
CQM/OE	Manager of Quality / Organizational Excellence	2.7	\$350 Includes textbooks & materials	January August	5:30 to 8:30 pm 9 sessions	TBD	Kannan Krishnan CQE, CQA, CQMa, CQIA, CSSBB
CQE	Certified Quality Engineer	3.0	\$350 Includes textbooks & materials	March September	5:30 to 8:30 pm 10 sessions	TBD	Andy Vouloukos CQE, CRE
CSQE	Certified Software Engineer	2.4	\$275 Includes textbooks & materials	April September	6:00 to 9:00 pm 8 sessions	TBD	Mercedes Massana CSQE, CQA
CQA	Certified Quality Auditor	2.7	\$275 Includes textbooks & materials	April September	6:00 to 9:00 pm 8 sessions	TBD	Eleanor Chilson CQE, CQMa, CQA, CQIA
CQIA	Certified Quality Improvement Associate	2.4	\$275 Includes textbooks & materials	April September	5:30 to 8:30 pm 8 sessions	TBD	Kannan Krishnan CQE, CQA, CQMa, CQIA, CSSBB
CMI	Certified Mechanical Inspector	2.4	\$275 Includes textbooks & materials	January August	6:00 to 9:00 pm 8 sessions	TBD	Eleanor Chilson CQE, CQMa, CQA, CQIA
CRE	Certified Reliability Engineer	3.0	\$350 Includes textbooks & materials	January August	6:00 to 9:00 pm 10 sessions	TBD	Andy Vouloukos CQE, CRE
BPR	Blueprinting Reading	2.4	\$275 Includes textbooks & materials	TBD	5:30 to 8:30 pm 8 sessions	TBD	Eleanor Chilson CQE, CQMa, CQA, CQIA
CCT	Certified Calibration Technician	2.4	\$275 Includes textbooks & materials	April September	5:30 to 8:30 pm 8 sessions	TBD	Fred King - CCT
CSSBB	Six Sigma Black Belt	3.0	\$350 Includes textbooks & materials	TBD	5:30 to 8:30 pm 10 sessions	TBD	Kannan Krishnan CQE, CQA, CQMa, CQIA, CSSBB with Purav Panathula CQE, CSSBB
EEKK	Education Excellence: Koalaty Kid Program	1.0	\$175 Includes handouts & materials	TBD	8:00 am to 4:00 pm Seminar	TBD	Dennise Suarez, Amarilis Acosta, Donna Inglis
DOE	Design of Experiments	3.0	\$300.00	TBD	TBD	TBD	Robert Pintavalle CQMa, CQE, CQA
CSSGB	Six Sigma Green Belt	2.7	\$350 Includes textbooks & materials	April September	5:30 to 8:30 pm 9 sessions	TBD	Kannan Krishnan CQE, CQA, CQMa, CQIA, CSSBB with Purav Panathula CQE, CSSBB

For Certification Exams dates and locations, please visit the ASQ Certification website at www.asq.org

Section 1510 Announcements

Scholarship Offer—

Orlando Acevedo Scholarship

ATTENTION: If you or an immediate family member is a full time college student, please read on.

It is that time of year again. Time to start searching for ways to help pay for that college education. Your local ASQ section offers the Orlando Acevedo Scholarship once a year. This scholarship is open to all members of Section 1510 and their immediate family (children, spouse, or parents of the member).

Visit the section web site (www.asqsefla.org) and select ASQ 1510 Scholarship. There you will find all of the requirements and a link to the application. Complete the application along with an essay on “Quality” and a copy of your transcript. Send your completed application package to:

ASQ Section 1510
Scholarship Committee
P.O. Box 835062
Miami, FL 33283-5062

Application deadline is June 20th. Don’t delay to apply.

Application must be postmarked no later than June 20 (of the application year) or must be hand delivered before June 20. Applications received after the deadline will not be considered.

Applicant must be a Section 1510 member or immediate family of a Section 1510 member. Immediate family for this purpose refers to spouse, children, and parents of the member. ASQ membership must be valid at the time the application is submitted. Applicant must submit an essay on the subject of “Quality” (between 500 and 1000 words) along with the completed application.

Scholarships will be provided only for full time students taking a minimum of 12 semester credit hours and pursuing college education in an accredited college or university (matriculated in a college or university).

Preference will be given to students pursuing undergraduate program in areas closely associated with Quality disciplines (such as Science, Engineering, Statistics, Business, Education, etc.). The decision of the Scholarship Committee will be final.

Section 1510 Election of Officers for 2006-2007 Board

The nominating committee for Section 1510 has proposed a slate of officers for the Section 1510 Board for the 2006-2007 year. The following individuals have been nominated:

- **Chair: Andy Vouloukos**
- **Vice Chair: Amarilis Acosta**
- **Secretary: Kannan Krishnan**
- **Treasurer: Rich Eggleston**

Voting will take place at the April dinner meeting.

Section 1510 April Dinner Meeting Topic: Adventures of Implementing Projects

Joni Judd is a Six Sigma Black Belt who has spoken for ASQ Sections before. She currently is with NCCI as a Performance Excellence Consultant and Black Belt. Joni is the Past Chair for ASQ Section 1515.

National Council on Compensation Insurance, Inc. (NCCI) is the oldest and largest provider of workers compensation and employee injury data and statistics in the nation. Joni has been very active in process improvements at NCCI.

Her topic will be a medley of true life adventures of implementing projects at NCCI. Most of them went very well, but one did not. Joni will be sharing the successes NCCI has had from all of these projects and the lessons learned.

Section 1515 Palm Beach County Announcements

Message from the Section 1515 Chair

By Bernard Carmell

Gold Excellence Award!

Section 1515 has achieved SMP Section Excellence Gold Level for the year 04-05. This is a great performance achievement for our section and it reflects favorably on our Member Leaders and Regional Director. We met or exceeded our goals for member satisfaction, loyalty and retention. Please join us in celebrating this landmark achievement. Join and volunteer to help our Board plan and manage next year's events.

April Meeting

A Quality Wine Tasting Event

Did you ever wonder why you sniff the cork? Come and find out...Quality can be fun! Apply your Quality Judgment in an exciting way. Join us at the ASQ 1515 Wine Tasting/ Networking Quality Event on April 20, 2006 at 6 p.m. Cost: \$20 members and \$25 non-members. Please check our website for location and registration www.asqualitypalmbeach.org.

Program is presented by PRP Wine. Check their website at www.prpwine.com for more information

Section 1515 Nominations 2006 - 2007

Chair.....	Charlotte Williamson	Internet Chair.....	Mauricio Perry
Vice Chair.....	Enrique Bekerman	Membership Chair.....	
Secretary.....	Rafael Mejia	Nominating Chair.....	Rick Henderson
Treasurer.....	Margaret Rainforth	Publicity Chair.....	Kathleen Vermillion
Auditing Chair.....	William Hudspeth	Recertification Chair...	Joni Judd
Certification Chair...	Bernie Carmell	Education Chair.....	Dan Ulmer
Program Chair.....		Examining Chair.....	
Arrangement Chair...		Past Chair.....	Bernie Carmell

Election of Section 1515 Officers will take place at the April Meeting.

Volunteers Needed

For Exam Proctoring: October 21, 2006 December 2, 2006. Both exams will be held at NCCI in Boca Raton, FL. Please contact Bernie Carmell at mrebc@aol.com or 772-219-1114

COTECNA
Quality Resources, Inc.

14505 Commerce Way Suite 500
Miami Lakes, FL 33016
Tel: (305) 819-0385
Fax: (305) 820-1015
Mail: cqr@cotecnausa.com
www.cqrservices.com
www.cotecna.com

ISO 9000 CERTIFICATIONS
AND TRAINING

Including Lead Auditor Classes ¡Ahora con clases en Español!

For our training schedule and complete line of certification services,
call us at (305)819-0385, or visit our site: www.cqrservices.com/schedule.html

Courses on ISO 9000 Lead auditing, internal auditing, fundamentals of documentation, executive understanding of ISO
and others

Day, evenings and weekend classes! Classes limited to the first 10 students!

Are you certifying your Quality Management System to ISO 9001:2000?
We can help! Cotecna Quality Resources is a South Florida ANAB accredited QMS Registrar.
South Florida companies get "Preferred Customer Status" and benefits.

Employment Opportunities

On-site Representative

Responsibilities are detailed below. Reporting into an European company the primary tasks are supplier on-site source inspections, quality corrective actions, etc. of 3 suppliers in Miami and potentially additional suppliers in N.Carolina.

The On-site Representative will be expected to insure that the requirements of our customer are fulfilled within a supplier's organization to receive delivery of products and performances are on time and in good quality.

This means: To verify and assess progress of the suppliers internal activities. To strengthen the overall customer position at the supplier on site; Customer has the first priority. To detect deviations from agreements. To assure lines of communication. To observe on-time delivery and make risk assessments.

TASK: Verify in detail that supplier's engineering, preparation, manufacturing and assembly activities are realistically communicated and planned to meet required dates. Compare actual achievements against detailed schedules and thus assess progress. Verify that the required procurements activities have been launched in time and that customer delivery are properly handled by supplier on part number level. Make sure that the necessary recovery actions are implemented in case of delay of the above through supplier's individual responsible employee / manager. Observe that required priorities are given to such activities for the customer projects. Promote suppliers understanding of Customers requirements and processes. Assure effective communication between individual members of supplier's organization and the individuals inside the customer at all locations. Follow-up implementation of agreed quality improvement actions through supplier's internal processes. Push supplier's actions in support of their own field service organizations. Assure that supplier fulfills his report functions /obligations towards the customer. Report on supplier's organizational and internal process changes / effectiveness. **Quality Process Mission:** Ensure that: Prerequisites for First Article Inspection (FAI) are in line requirements. Invitation to customer Quality Department is done for FAI and Source Inspection (SI). Customer questionnaire is completed and all targets reached on time. All design data are signed and accepted by customer and supplier. Delivery documentation is complete.

Monitoring of: -All customer provision of material is available for supplier's production. -Product status / time schedule to ensure FAI, SI, and Recovery Planning. Concession process completed. Implementation of design data changes. Quality Gate Report. -Communication of Quality Gate problems as soon as possible by supplier. Supplier final inspection is done before FAI. FAI/SI forecast planning. Communication to customer Quality Department of postponed FAI/SI at an early stage. Supplier staff availability for subsequent ship sets in case of recovery programs. Support implementation of customer Quality processes.

Requirements: Skills in Supplier Development, Supply Chain Management and Project Management. Experience in production, engineering and procurement activities preferred. If interested please contact agaynairaal@msn.com This is a 6-figure, 40 hr/week contract position, 1 year duration, annually renewable.



Quality Inspector – Candidate will perform first piece dimensional and visual inspections on machined parts; will also perform in-process and final QC inspections of parts and assemblies. Document and communicate any deviations to quality manager and others. Calibration experience and CMM experience a plus. Candidate must be computer literate.

Requirements: Knowledge of geometric tolerancing Mechanical gauging and inspection Drawing interpretation

Compensation: Pay Rate based on experience Paid Holidays, Vacation and Sick, Health, Dental & Life Insurance available. Company sponsored 401K Plan & Bonus

Company Overview:

3-D Machining is a manufacturer of high precision machined parts, Medical Device components and electromechanical assemblies. 3D specializes in machining precision parts from Titanium, Aluminum, Stainless Steel and Plastic that demand close tolerance and superior cosmetic finishing. 3D offers engineering and design assistance for medical devices, mechanical assemblies and component parts.

Please visit our website www.3d-machining.com.

Employment Opportunities

Please visit Section 1510 website for the listing of offerings unable to fit in this month newsletter space at www.asqsefla.org and see all employment opportunities. There are many to review.

Also, visit ASQ National Website at <http://www.asq.org/career/index.html>

The Variant
ASQ Section 1510
PO Box 835062
Miami, FL 33283-5062

PRESORTED
FIRST CLASS MAIL
U S POSTAGE PAID
MIAMI FL
PERMIT NO. 715



The Variant



Section 1510 with Section 1515

April 2006

Section 1510 Dinner Meeting-April 11, 2006

**Speaker Joni Judd, Six Sigma Black Belt, presenting
Adventures of Implementing Projects**

Registration Deadline: Sunday, April 9, 12:00 Noon

Meeting Date / Time: Tuesday, April 11, 2006 at 6:00 PM

Location: Don Shula's Hotel, 6842 Main Street, Miami Lakes, Telephone 305-821-1150

Menu: Shula's Caesar Salad, Parmesan Crusted Potatoes, Chicken Roma or Pasta Primavera, with Carrot Cake Dessert
If reservation is not made by deadline, your meal will be selected by the kitchen staff based upon availability of entrees.

Register online
www.asqsefla.org

Dinner: \$26.00, Learning something and networking with associates: priceless.

A \$5.00 discount coupon is available online for Candidate Members accompanying a current ASQ Member.

Make checks payable to "ASQ Section 1510." If using PayPal, bring a print of your transaction receipt to the meeting.

Dinner Meeting contact for questions and any upcoming Monthly Section meetings is Arrangement Chair Paul Fray

Contact Paul at paulfray@iqc.bz or paulfray@isoqualityconsulting.com, telephone 954-732-1613