



# The Variant

www.asqsefla.org



Section 1510 with Section 1515

May 07

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### Section Chairs:

Andy Vouloukos, Section 1510 Chair, Email: AVoulouk@crdus.jnj.com

Charlotte Williamson, Section 1515 Charlotte.Williamson.ctr@autec.navy.mil

### Newsletter Editor

Send contributions to Mindy.Gross@aexp.com Contributions will be edited to meet space requirements.

## Section 1510 Website

www.asqsefla.org

## Section 1515 Website

www.ASQualitypalmbeach.org

See All Section Activities  
Certification Refresher Classes  
Section Dinner Meetings  
and On-Line Registrations

## Message from the Section 1510 Chair by Andy Vouloukos

### April Dinner Meeting

Our April 10<sup>th</sup> dinner speaker was David Cohen, founder of Acrylics Plus, in Pompano Beach, Florida. David described the “critical to quality” characteristics of his designs of custom store displays for cosmetic and other retail manufacturers. Many of his projects involve short turn-around times and high assembly volumes, with ultimate distribution to large retailers all across the country. In many cases, David’s designs compete with those from much larger design houses. One of the strength’s of Acrylics Plus is their investment in high precision tooling.

David’s presentation evoked a large number of questions. I was also happy to see many first-time attendees.

Perhaps we can arrange a tour of the Acrylics Plus shop at a later date.

### A second reminder on the Orlando Acevedo Scholarship

Don’t wait until the last minute to apply for our Section scholarship. A \$1000 Scholarship is available to a deserving undergraduate college student. To apply, you must be a member of Section 1510, or a member of the immediate family, including spouse, child, or parent. The deadline to apply is June 20, 2007.

More information can be obtained on the  
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## Message from the Section 1515 Chair by Charlotte Williamson

Congratulations! Joni Judd, past Chair of Section 1515, has been elected Region 15 Director. We are proud to see Joni recognized for her outstanding contributions to ASQ and Quality. She has served several terms as a Sterling Examiner and is currently a Baldrige Examiner. Region 15 is in good hands!

Elections for Section 1515 were conducted at the April meeting. Enrique Bekerman of Florida MEP was unanimously elected as Chair for 2007-08. Bill Hudspeth of Cooke’s Environmental Services and former Auditing Chair, was elected Treasurer. Judy Gottesman of NCCI Holdings Inc. is our new Secretary. Jay Stahan has accepted the position of Auditing Chair. We are truly fortunate to have these capable leaders at the helm. They have been valuable contributors to the Section in the past. The year ahead looks bright indeed. (Committee Chairs will be announced next month.)

April’s dinner meeting brought a burst of energy to Section 1515. It was a shared meeting with the Treasure Coast Healthcare Executives Network (THEN), a chapter of the American Council of Healthcare Executives (ACHE). Dr. Ed Popovich presented on overview of Lean Six Sigma in Healthcare. His incredible experience, knowledge and enthusiasm ignited the audience from beginning to extended questions and discussions way past our usual meeting time.

Accompanying Dr. Popovich was his former student and now associate, Rebecca Southern. Both Dr. Popovich and Ms. Southern

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## Section 1510 Monthly Meeting Email Reminders Option!

If you would like to receive an E-Mail reminder of Section 1510 Monthly Dinner Meetings, please send a valid e-Mail address in the body of your response to Section 1510 Arrangements Chair Paul Fray, paulfray@iqc.bz. Please place in Subject Line: “ASQ Meeting Reminder”

# Section 1510 ASQ Certification Refresher Classes

To participate in an ASQ refresher class, please sign up on the web page at [www.asqsefla.org](http://www.asqsefla.org). If you have a question regarding registration or class site, call Mayra Bisnow, Education Chair, at 954-478-0384 or email [mbisnow@gmail.com](mailto:mbisnow@gmail.com). For course content questions, textbooks, or ASQ certification, contact Eleanor Chilson at 954-428-7373 x-245. Please sign up at least three weeks before the scheduled class start to assure you have the textbook at first session. Any classes that do not register a minimum of five students will be cancelled. *All classes are refresher classes.*

Class	Class Name	CEU's	Fee Includes materials, handouts and text where applicable	When	Time Classes are 5:30 to 8:30 unless otherwise listed	Instructor
IA	Internal Auditing for Quality Systems	1.0	\$175	February, October	One day Seminar Dec 6, 2006	Kannan Krishnan CQE, CQA, CQMa, CQIA, CSSBB, CQPA
CQT	Certified Quality Technician	2.7	\$300	January, August	9 sessions	Eleanor Chilson CQE, CQMa, CQA, CQIA and Andy Vouloukos CQE, CRE
CMQ/OE	Manager of Quality / Organizational Excellence	2.7	\$350	January August	9 sessions	Kannan Krishnan
CQE	Certified Quality Engineer	3.0	\$350	March September	10 sessions	Andy Vouloukos
CSQE	Certified Software Engineer	2.4	\$275	March September	8 sessions	Mercedes Massana CSQE, CQA
CQA	Certified Quality Auditor	2.7	\$275	March September	8 sessions	Eleanor Chilson
CQIA	Certified Quality Improvement Associate	2.4	\$275	March September	8 sessions	Kannan Krishnan
CMI	Certified Mechanical Inspector	2.4	\$275	January August	8 sessions	Eleanor Chilson
CRE	Certified Reliability Engineer	3.0	\$350	January August	10 sessions	Andy Vouloukos
BPR	Blueprinting Reading	2.4	\$275	TBD	8 sessions	Eleanor Chilson
CCT	Certified Calibration Technician	2.4	\$275	March September	8 sessions	Fred King - CCT
CSSBB	Six Sigma Black Belt	3.0	\$350	January August	10 sessions	Kannan Krishnan & Purav Panathula CQE, CSSBB, CQMa
EEKK	Education Excellence: Koalaty Kid Program	1.0	\$175	TBD	One Day Seminar	Dennise Suarez, Amarilis Acosta, Donna Inglis
DOE	Design of Experiments	3.0	\$300	TBD	TBD	Robert Pintavalle CQMa, CQE, CQA
CSSGB	Six Sigma Green Belt	2.7	\$350	March September	9 sessions	Kannan Krishnan & Purav Panathula
CBA	Certified Biomedical Auditor	2.7	\$275	January August	8 sessions	Jim Carbone, CBA, CQA, CQE, CQMa

**For Certification Exams dates and locations, please visit the ASQ Certification website at [www.asq.org](http://www.asq.org)**

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Section 1510 website, [asqsefla.org](http://asqsefla.org).

## The World Conference on Quality and Improvement

The Section 1510 Board voted to send two board members to the World Conference on Quality and Improvement, which will be held in Orlando, FL. Amarilis Acosta, Vice Chair, and Dennise Suarez, Koality Kid Chair, will represent us at this world-class event.

Our representatives will attend valuable leadership training as well as participate in brainstorming sessions on how to improve member value at the National level. Additionally Dennise will attend the Conference to network on our behalf.

We wish them a safe and informative trip, and eagerly await their report to the Board.

## 2007-08 Officers and Open Board Positions

The candidates nominated by the Board were presented for a vote by ballot at the April 10, 2007, dinner meeting. No write-in candidates were received from the membership at large as of that date. Our elected Officers are: Andy Vouloukos, Chair, Amarilis Acosta, Vice Chair, Rich Eggleston, Treasurer, and Kannan Krishnan, Secretary.

We have an **opening on the Board for an Arrangements Chair**. Paul Fray will be vacating the position after a long term of outstanding service. We couldn't talk him into staying. If you have an interest in this volunteer position, please contact me at 954-593-6471.

## Duke Okes

Please join us on May 7 and 8 for our Root Cause Analysis Course. Duke Okes, a nationally recognized authority on the topic, has led a three day course under ASQ sponsorship. The two day version he will be leading for us is both convenient and affordable. Be sure to sign up at [asqsefla.org](http://asqsefla.org).

In addition to leading Root Cause Analysis, Duke will be our speaker for the May 8, 2007, dinner meeting. The dinner topic will address the use of Excel for six sigma statistical applications. Many of us in our jobs use MiniTab for these applications. This is fine if your company is "footing the bill" for the license. If there is a lower cost alternative, I would like to know about it. Let's hear what Duke has to say. Sign up at [asqsefla.org](http://asqsefla.org).

## Six Sigma Green Belt Training

Sponsored by ASQ Section 1510

### Program details:

- Designed for Six Sigma enthusiasts who will perform or facilitate process improvement activities
- Suitable for all areas and all levels within an organization
- Nine Saturday sessions from 8:30 AM to 5 PM starting TBD. Classes planned to begin in March and October pending sufficient registration.
- Location: TBD
- Cost \$2500 per participant (Breakfast and Lunch included) Grant money may be available to organizations through the State of Florida. For details go to [www.workforceflorida.com](http://www.workforceflorida.com) under 'Incumbent Worker Training'.

### Certification Program includes:

- Six Sigma methodology and DMAIC roadmap
- Hands on workshops on Six Sigma process improvement tools
- Hands on training on use of Minitab Software
- Successful completion and presentation of a strategically linked process improvement project.
- Six Sigma Handbook by Thomas Pyzdek and Six Sigma Memory Jogger presented as reference material

### Instructors are Six Sigma Black Belt practitioners certified by ASQ:

Kannan Krishnan CSSBB, CQMa, CQE, CQA, CQIA  
Purav Panathula CSSBB, CQE, CQMa

### Program Benefits:

- Competitively priced to accommodate individuals and company sponsored employees — *About 30% lower in price than other locally offered Green Belt Certification programs*
- Credibility of the certifying body (ASQ Section 1510)
- Weekend program
- Included in this program (not in most other Green Belt Certification Programs): Use of Minitab Software, Design Of Experiments (DOE)
- Coverage of the 'Certified Quality Improvement Associate' (CQIA) Body of Knowledge
- EU Points for ASQ re-certification: 6.0

### Prerequisites:

- Laptop preferred but **not** mandatory
- Basic math skills

### Requirements for Certification:

- Attend a minimum of 6 sessions
- Present a completed project

For registration and additional information please contact section Education Chair Mayra Bisnow, Education Chair, at 954-478-0384 or email [mbisnow@gmail.com](mailto:mbisnow@gmail.com). You may also register through our section website [www.asqsefla.org](http://www.asqsefla.org)

### *Section 1510 Mission*

*To foster a dynamic environment that will:*

- *Enable section members to network with peers*
- *Provide seminars and courses on the latest quality related tools and topics to facilitate their implementation in the manufacturing and service industries*
- *Lead section members into developing their potential through ASQ certification*

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have been actively involved in the healthcare field in south Florida for many years. She was a former head nurse at Boca Raton Community Hospital and recounted the impressive success of her first Six Sigma project at the Center for Breast Care, giving personal testimony that the phenomenal statistics for improvement reported in the literature for Six Sigma can indeed become reality. Immediate discussions ensued and spawned ideas for workshops, training courses and further exchanges between the ASQ and THEN. We definitely want to capture more of Dr. Popovich's expertise.

The meeting also raised the bar for extended networking – beyond exchanging business cards. Three of the attendees are exploring the possibility of conducting a Six Sigma project together. This will provide broader experience for one member -- an experienced SSBB who is seeking to expand her career. She will mentor the other two members, one who is seeking certification and the other who is a recent graduate of Nova Southeastern seeking experience as she enters the job market. The benefit extends to the broader community, as the participating company will gain true value from its employee's membership in ASQ.

May's dinner meeting promises to be an appropriate finale to this year's Section events. Those who have heard Phil Centonze before know you are in for a treat. (See Section 1515 Dinner Meeting announcement)

## Section 1515 Palm Beach County Event

**MAY – Dinner Meeting**

**Thursday, May 24, 2007**

**6:30 pm**

**Speaker:** Phil Centonze, Co-Founder and Managing Partner, POS-IMPACT LLC

Phil Centonze works with companies across all industries to build teams, improve competitiveness, profitability, and the way they do business. With POS-IMPACT he teaches and implements best business practices to teams of managers and employees of companies of all sizes. He has a BS degree in engineering from the U. S. Coast Guard Academy, and has earned an MBA from Florida International University in Miami. Phil is a Master Examiner for the Florida Governor's Sterling Council and is a Certified Quality Auditor (CQA).

**Topic:** Strategy Development and Execution -- tools and ideas for developing company strategy.

If you missed this presentation at the Section 1510 meeting, be sure you take advantage of this opportunity. The following questions and more will be answered:

- Why planning is an integral part of successful organizations
- What world-class planning looks like
- How it can be accomplished
- What it means to align resources

Red Flags of opportunities will be identified, with a planning process to take advantage of those opportunities. This will include SWOT analysis and other tools to facilitate the planning process. Tangible benefits of planning for a wide range of organizations will be presented.

**Location:** NCCI -- 901 Peninsula Corporate Circle, Boca Raton

I-95 to Congress Avenue exit 50. Stay in the lane for North Congress. At the light, go straight across Congress. Follow the road around the lake to NCCI. Enter at front Security gate. They'll be expecting you.

**Buffet** from Tomasso's Italian (Our favorite) *Garden Salad, Chicken Piccata, Garlic Rolls, Assorted Desserts*

RESERVATIONS REQUIRED: [www.asqualitypalmbeach](http://www.asqualitypalmbeach) or (561) 832-8566 x7231

Cost: \$15. Free to NCCI employees and members attending their first meeting.

## More Employment Opportunities

**Verify / VSC** is continually searching for an **Independent Contractor** to support with **source inspections** (in-process, final, FAI), audits / surveys, supplier surveillance, and other quality assurance activities in the Southern Florida area. If you are interested, please **send all inquiries via email to [jlee@vscnet.com](mailto:jlee@vscnet.com)**. You can also visit our website at [www.vscnet.com](http://www.vscnet.com) for more information on our company.

**Current Need:** Source Inspector (mechanical commodities) in Fort Lauderdale and Deerfield Beach, FL, Rate: Negotiable, Frequency: 2-3 days/week for one year

**Fastbolt Florida** is searching for a **Quality Inspector & Inventory Control**. Will check incoming product for conformance to purchase order requirements. Will also assist warehouse manager in control of inventory.

**Requirements:** Proficient with Digital Calipers, Micrometer, Optical Comparator, Plug and Ring Gauges. Must be able to read blueprints. ASQ certified Mechanical Inspector and/or experience in inspection of Fasteners preferred. Knowledge of IFI/ANSI standards is a definite plus. **Please apply to:** "HR Dept - Inspection", Fastbolt Florida Corp, 10354 McNab Road, Tamarac, FL 33321, Or fax resume to 954 724 4889. Great opportunity for future advancement. Salary negotiable depending on experience.

**Engineering Recruiter:** Kelsey Worrell is a Search Consultant with PinPoint Solutions. He is with a multi-billion dollar manufacturing organization with locations are in TN, NC, NY and CA. Please send a Word copy of your resume to [kelsey@pin-pointolutions.com](mailto:kelsey@pin-pointolutions.com) or call him at 864-271-4414.

See pg 7 for more employment opportunities

# **ASQ Section 1510 Presents:** **ROOT CAUSE ANALYSIS SEMINAR**

**DATES:** May 7 & 8, 2007  
**CLASS HOURS:** 8:00 AM – 5:00 PM  
**LOCATION:** Don Shula's Hotel, 6842 Main Street, Miami Lakes, Telephone 305-821-1150  
**FEE:** only \$395.00

Fee includes breakfast and lunch and admission to the dinner meeting on May 8  
REGISTRATION INFORMATION AVAILABLE ON [www.asqsefla.org](http://www.asqsefla.org)

## **COURSE OVERVIEW:**

- The difference between problem solving and root cause analysis
- Some common problem solving models and their weaknesses
- Five steps for performing root cause analysis
- Critical tools for performing root cause analysis

A 2-day course consisting of lectures, practices, and role plays that will provide attendees with an in-depth understanding of how to analyze a system in order to identify the root causes of problems. The course is a version of Six Sigma Lite, teaching an effective problem solving process without all the heavy statistics.

## **COURSE OBJECTIVES:**

This program is designed to:

- Enhance problem solving effectiveness by providing a model for more deeply analyzing problem situations.
- Clarify the difference between analytical and creative thinking, and when each is most useful.
- Promote the ability to provide problem-solving support in situations where one is not an expert in the process or technology involved.
- Expand the range of tools available for analysis of problem situations.

## **WHO SHOULD ATTEND:**

Engineers, technicians, managers, supervisors, team leaders, and any process owner will benefit from this course, helping to improve their ability to solve recurring or incident-type problems. It is recommended that participants have some previous experience with the seven QC tools (pareto, flowchart, cause & effect diagram, histogram, run chart, check sheet & scatter diagram).

## **COURSE OUTLINE**

- Differences between Root Cause Analysis (RCA) and Problem Solving
- Effective Models for RCA
- Selecting and Defining a Problem
- Understanding the Process
- Identifying Possible Causes
- Data Collection and Analysis
- Role Play - Consulting for RCA
- Practice - Case Studies
- The Rest of the Problem Solving Process

## **INSTRUCTOR:**

Duke Okes has been helping organizations solve technical problems for more than 30 years. He is the instructor for the national public root cause analysis course offered by the American Society for Quality.

# 1510 April Dinner Meeting

## Duke Okes: Statistical Hypothesis Testing Using MS Excel

Have you ever had some data that you wanted to test for statistical differences or correlations? Are you aware that MS Excel can do this? This presentation will include a brief summary of several simple but powerful statistical tests that can be used on small data sets, as well as how Excel can be used to help analyze the data so as to be able to establish probabilities for the decisions being made. Specific hypothesis tests that will be discussed include: F, t, ANOVA, chi-square and correlation.

Duke Okes consults, trains, writes and speaks on management technologies. He is a Fellow of ASQ and certified by ASQ as a quality manager, quality engineer, and quality auditor. He has been in private practice since 1985 working with companies in North America, the Caribbean, Europe, and Asia, and holds degrees in business, education, and technology. He has spoken to more than 130 audiences include local, regional, national, and international meetings and conferences.

## Attend the 15th Annual Sterling Conference and Maximize Your Return

**The 15<sup>th</sup> Annual Sterling Conference** opens on May 29<sup>th</sup> at the JW Marriott in Orlando. In an open letter Governor Crist wrote: *"The conference promotes excellent learning opportunities, provides an exceptional venue for sharing best practices and presents the tools to improve your organization's bottom line... This year's theme, "Maximizing Your Return," reflects the Sterling Council's commitment to performance in all sectors including service, manufacturing, education, healthcare and the public sector."*

The Conference has been expanded to increase your learning and networking experience including an Innovation workshop track featuring ideas and results from Home Depot, Mercedes Homes and Ritz-Carlton Hotels; best practices as part of the Governor's Sterling Award workshop track; and improved problem solving knowledge as part of the DMAIC track.

**Support our winning Region Six Showcase team, City of Miami Beach 'Team Clean' as they compete for the state title.** Earn CEUs for all workshop sessions. Hear from 2006 Malcolm Baldrige winner Terry May, President and Founder, MESA, The Cathodic Protection Leader. Network with professionals from all business sectors as part of the Exposition. Honor the 2007 Governor's Sterling Award winners and chat with previous winning leaders.

**This promises to be an exciting and rewarding conference. Join us May 29 – June 1 in Orlando. Register now at [www.floridasterling.com](http://www.floridasterling.com)**

## Orlando Acevedo Scholarship



Welcome to our scholarship section. Section 1510 scholarship has been renamed the Orlando Acevedo scholarship in memory of his countless contributions to Section 1510.

Application must be completed and submitted to:

ASQ Section 1510,  
Scholarship Committee,  
P.O. Box 835148  
Miami FL 33283-5148.

Application must be postmarked no later than June 20 (of the application year) or must be hand delivered before June 20. Applications received after the deadline will not be considered. Applicant must be a Section 1510 member or immediate family of a Section 1510 member. Immediate family for this purpose refers to spouse, children, and parents of the member. ASQ membership must be valid at the time the application is submitted. Applicant must submit an essay on the subject of "Quality" (between 500 and 1000 words) along with the completed application (application found on [asqsefla.org](http://asqsefla.org)). Applicant must have a minimum 2.5 GPA. Copy of the transcript must be submitted with this application. Scholarships will be provided only for full time students taking a minimum of 12 semester credit hours and pursuing college education in an accredited college or university (matriculated in a college or university). Preference will be given to students pursuing undergraduate program in areas closely associated with Quality disciplines (such as Science, Engineering, Statistics, Business, Education, etc.). The decision of the Scholarship Committee will be final.

# Employment Opportunities

Ads for individuals seeking positions are free to ASQ Section 1510 / 1515 members and subject to space availability.

Ads for open positions in a quality related field are free and not limited to ASQ members.

To place an ad, contact Placement Chair, Eleanor Chilson, (954)428-7373 x245, or [echilson@pylonhq.com](mailto:echilson@pylonhq.com)

**Hunter Douglas Window Decor**, a window covering Industry leader is seeking dependable, detail oriented individual to fill the position of **Quality Engineer**.

**Description:** This position will develop and operate quality assurance systems within the ISO framework; Application and analysis of testing and inspection procedures; information systems; Audit quality systems for deficiency, identification and correction.

**Requirements:** Associates degree in a science or management related field. Two years experience in a quality assurance environment with emphasis on ISO-9001:2000, systems development, implementation, and troubleshooting. Plastics and textile experience desired. CQE preferred or capable of achieving CQE status. **Great fringe benefits! send your resume with salary requirements to [miriam.formoso@hunterdouglas.com](mailto:miriam.formoso@hunterdouglas.com)**

A company in Ft. Lauderdale, FL is looking for a **Quality Engineer**, New Product Development. This position will partner with a cross functional design team to develop new products for the orthopedic knee market.

**Qualifications:** Strong statistical skills (e.g. ANOVA, distribution analysis, DOE, significance tests, process capability, sampling plans, regression, GR&R, etc.); Knowledge of QSR and ISO 13485. Design control experience with medical devices is preferred; Ability to read and interpret CAD (Solidworks) drawings is required; Minimum 5 years of quality engineering experience in NPD or manufacturing of medical devices; BSME, BSEE, BSBME preferred; Masters degree in a related field is a plus; ASQ, Certified Quality Engineer (CQE) preferred; ASQ Certified Reliability Engineer (CRE) is a plus; Training or certification in Six Sigma and Lean Methods is a plus.

If you are interested in pursuing this opportunity or other career opportunities please send a **word document resume and salary requirements to [Katie@Bryantbureau.net](mailto:Katie@Bryantbureau.net)**.

**Home Diagnostics, Inc** . based in Fort Lauderdale, is seeking a **Software Quality Engineer (SQE) III / Software Validation Engineer**. The position Oversees company's Software validation activities, and assures such requirements are consistently met and comply with FDA and ISO guidelines. designs FDA and appropriate test plans and procedures, coordinates all software validation activities.

**Requirements:** Must have Degree in Electrical, Computer or Mechanical Engineering, 5 - 8 years experience medical device Software Quality Engineering, must have experience and knowledge of CMDCAS, ISO 13485, ISO 14971 and 21 CFR, extensive experience / knowledge of Electronic Recording 21 CFR part 11, Proficient in Microsoft office (Word, Excel and Power point), Six Sigma Green/Black Belt is a plus. Please send resumes to **Bill Brown, Corporate Recruiter at: [bbrown@homediagnostics.com](mailto:bbrown@homediagnostics.com)** Company website at [www.homediagnostics.com](http://www.homediagnostics.com)

**Aspire Consulting, LLC**, is seeking a dynamic professional for contractor **Black Belt**. with strong a understanding of Operational Efficiency and how it relates to the service industry.

**Description:** Use six sigma tools to perform analysis on service-related and government-related projects; working with private companies on major restructuring initiatives; introduce six sigma discipline and tools to members of both private and public organizations; mentor, train and coach Green using Six Sigma discipline; participate in the deployment of performance improvement methodologies.

**Requirements:** Knowledge of Six Sigma methodology and tools. Certification as a Six Sigma Black Belt. Instructional design experience a plus; ability to train, coach and motivate others, including business leaders, in Six Sigma tools and applications, experience working with process mapping and process analysis, demonstrated experience in directing and managing large projects. Please send your **resume to [info@aspireconsultingllc.com](mailto:info@aspireconsultingllc.com)**. Company Website at [www.aspirebusinessconsultingllc.com](http://www.aspirebusinessconsultingllc.com).

**Atrade Forwarding Corporation**, a 3PL company, is looking for a **Logistics Compliance Manager** responsible for assuring compliance and Quality for the following corporate initiatives: Quality Management Systems, ISO-9001, CPAR system, and Lead Internal Auditor. US Regulations monitor, revision updates, and Reporting to Operations Manager and President in the areas of : OSHA, DOL, CBP, CT-PAT, DOD, DOC, DHS, DOS, Procedures and Compliance policies training. Salary and Relocation packages are negotiable.

**Send Resume and Salary requirements to [hr@atrade.com](mailto:hr@atrade.com)**

**Office Depot** is looking for a **Senior Quality Engineer**. Responsibilities include the quality, safety and durability of a given division of Private Brand products (Supplies, Furniture or Technology) , all aspects of quality assurance activities for assigned Office Depot Private Brand product lines, lead the work of global engineering companies providing product quality services to Office Depot and its suppliers and will be responsible for ensuring on a daily basis assigned products comply with safety, performance and regulatory requirements.

**Qualifications:** Bachelors Degree in Engineering (Mechanical, Electrical or Chemical), minimum of seven (7) experience, preferably in a manufacturing role at a consumer products company, experience with safety listing agency approvals such as FCC, UL, ETL, CSA. experience with continuous improvement methodologies, excellent problem solving and data analysis skills, Strong knowledge of engineering, manufacturing, and quality, knowledge of supplier management, procurement practices and merchandising product strategies. Please forward **resumes to [Clare.Stein@officedepot.com](mailto:Clare.Stein@officedepot.com)**.

**LR Alliance Manufacturing Inc**, a Metal Shop Fabricator located in Miami, is seeking a **Quality Assurance Manager**. This position will be responsible for the Implementation and Control of the Quality Management System according to ISO 9001:2000.

**Qualifications:** Must have degree in Engineering or work experience in the field, minimum ten years of experience in ISO and manufacturing. Excellent communication skills, experience with document controls and system development. Knowledge of FMEA, supplier management and continuous improvement. Proficient in Word, Excel and Power Point.. Please **send resumes to [vvargas@lralliance.com](mailto:vvargas@lralliance.com)**.

A major **engine manufacturer** located in the Central Southern US, is looking for a **SR. QUALITY ENGINEER - CS336-ST0321**.

**Requirements:** BS in Eng, 10 PLUS years of "hands on" Quality Engineering experience, experience/knowledge of: Continuous improvement activities, Manufacturing support, process capability, supplier process improvement, Data analysis skills, strong background in APQP, SPC, Supplier Quality and MSA, Manufacturing knowledge of Castings, Forgings, Stampings, Tubings and assembled components Salary depending on experience, \$50K to \$90K, full relocation. **Call Steve Trompeter at 480-585-2337 and/or send resume to: [NAR33@cox.net](mailto:NAR33@cox.net)**

## **More Employment Opportunities on pg 4 and On Website**

Please visit the Career area of the Section 1510 website for the most current and complete listing of opportunities - [www.asqsefla.org](http://www.asqsefla.org)



# *The Variant*



*Section 1510 with Section 1515*

*May 2007*

## **Section 1510 Dinner Meeting ---- May 8, 2007**

**Speaker: Duke Okes**

**Topic: Using Excel for Statistical Analysis**

Registration Deadline: Sunday, May 6, 12:00 Noon

Meeting Date / Time: Tuesday, May 8, 2007 at 6:00 PM

Location: Don Shula's Hotel, 6842 Main Street, Miami Lakes, Telephone 305-821-1150

Menu: Mixed Green Salad, Marinated Chicken or Pasta Primavera, Parmesan Crusted Potatoes, Ice Cream.

If reservation is not made by deadline, meal will be selected by the kitchen staff based upon availability of entrees.

**Register online [www.asqsefla.org](http://www.asqsefla.org)**

Dinner: \$26.00, Learning something and networking with associates: priceless.

A \$5.00 discount coupon is available online for Candidate Members accompanying a current ASQ Member.

Free admission with Rood Causing Seminar on pg 5

Door Prize Drawing.

Make checks payable to "ASQ Section 1510." If using PayPal, bring a print of your transaction receipt to the meeting. Dinner Meeting contact for questions and any upcoming Monthly Section meetings is Arrangement Chair Paul Fray. Contact Paul at [paulfray@iqc.bz](mailto:paulfray@iqc.bz) or [paulfray@isoqualityconsulting.com](mailto:paulfray@isoqualityconsulting.com), telephone 954-732-1613.