



# The Variant

www.asqsefla.org



Section 1510 with Section 1515

Nov 07

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### Section Chairs:

Andy Vouloukos, Section 1510 Chair, Email: avouloukos@gmail.com

Enrique Bekerman, Section 1515 Chair, Email: emb109@aol.com

### Newsletter Editor

Send contributions to Mindy.Gross@aexp.com  
Contributions will be edited to meet space requirements.

Employment ads updated daily and are posted on the website, www.asqsefla.org

## Section 1510 Website

www.asqsefla.org

## Section 1515 Website

www.ASQualitypalmbeach.org

See All Section Activities  
Certification Refresher Classes  
Section Dinner Meetings  
and On-Line Registrations

## Message from the Section 1510 Chair by Andy Vouloukos

### You asked for it!

Dinner meeting surveys have indicated that the membership wants more meetings on quality tools, six sigma, lean, and their applications.

Our October speaker, Skip Mize, Principal Engineer at Boston Scientific, was a great hit! Almost sixty people were in attendance, probably our second biggest turnout ever! Skip is the Six Sigma Site Lead at Boston Scientific, and I can tell you that his presentation skills match his technical skills. If you weren't, then you really missed something unique.

Skip navigated through the Six Sigma concepts with insight and humor. Everyone who has worked on a Six Sigma project could relate. He next presented a very interesting real case study involving a biopsy forceps product line. Skip showed how, through the use of the Six Sigma tools, the root cause of a "sticking" problem was uncovered and resolved. The dollars associated with the issue were significant, given that the product was a medical device. The resulting process improvement, detailed in the presentation, eliminated the "sticking".

### Please join us in November for a networking event!

Our next dinner meeting, on Tuesday, November 13, 2007, will start with a networking pre-meeting get together at 5:30PM, followed by dinner at 6:30 and a presentation by Heather Oppenheimer, Senior Partner in Oppenheimer Partners, LLC. Heather

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## Message from the Section 1515 Chair by Enrique Bekerman

A couple of weeks ago I attended the ASQ Ideas for Action meeting in Milwaukee. The purpose of the meeting was to define a strategy for delivering "extreme value" to all ASQ members and for evolving the association into a one-stop place for everything and anything to do with Quality. I was fortunate to participate in this effort and meet Quality minded section leaders from across the country.

A few days after returning, I stopped at a station to fill my gas tank and run my car through the automated car wash for a quick rinse. While using my credit card at the pump, I was startled by someone from behind me saying "may I pump the gas for you?" It had been at least a couple of decades since anyone at a gas station had asked the equivalent of "may I help you?".

The person asking the question smiled and repeated the offer while taking the nozzle from me. I thanked her and used the opportunity to clean the inside of my car. When she finished pumping, I realized that I forgot to tell her about my intention to wash the car. Although it was my error, she apologized and asked if I minded ordering the car wash inside the station store. She did not accept my tip, explaining that she was the new station manager and was only doing her job.

As I walked to the building to order the car wash, she followed me and told the employee at the register to give me a receipt for a free car wash. The manager thanked me for stopping by and asked me to stop by again. Do you think I will? After that experience, who wouldn't?

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**Plant Tour — Tuesday, November 6 10:30 am**  
**Relli Technology, Inc., 1200 S. Rogers Circle, Boca Raton, FL 33487**  
**Everyone Welcome — see page 6 for details**  
**Register: www.asqsefla.org**

# Section 1510 ASQ Certification Refresher Classes

To participate in an ASQ refresher class, please sign up on the web page at [www.asqsefla.org](http://www.asqsefla.org). If you have a question regarding registration or class site, call Mayra Bisnow, Education Chair, at 954-478-0384 or email [mbisnow@gmail.com](mailto:mbisnow@gmail.com). For course content questions, textbooks, or ASQ certification, contact Eleanor Chilson at 954-428-7373 x-245. Please sign up at least three weeks before the scheduled class start to assure you have the textbook at first session. Any classes that do not register a minimum of five students will be cancelled. *All classes are refresher classes.*

Class	Class Name	CEU's	Fee Includes materials, handouts and text where applicable	When	Time Classes are 5:30 pm to 8:30 unless otherwise listed	Instructor
IA	Internal Auditing for Quality Systems	1.0	\$175	February, October	One day Seminar 8:30 am—5:30 pm	Kannan Krishnan CQE, CQA, CQMa, CQIA, CSSBB, CQPA
CQT	Certified Quality Technician	2.7	\$300	January, August	9 sessions	Eleanor Chilson CQE, CQMa, CQA, CQIA and Andy Vouloukos CQE, CRE
CMQ/OE	Manager of Quality / Organizational Excellence	2.7	\$350	January August	9 sessions	Kannan Krishnan
CQE	Certified Quality Engineer	3.0	\$350	March September	10 sessions	Andy Vouloukos
CSQE	Certified Software Engineer	2.4	\$275	March September	8 sessions	Mercedes Massana CSQE, CQA
CQA	Certified Quality Auditor	2.7	\$275	March September	9 sessions	Eleanor Chilson
CQIA	Certified Quality Improvement Associate	2.4	\$275	March September	8 sessions	Kannan Krishnan
CQI	Quality Inspector	2.4	\$275	January August	8 sessions	Eleanor Chilson
CRE	Certified Reliability Engineer	3.0	\$350	January August	10 sessions	Andy Vouloukos
BPR	Blueprinting Reading	2.4	\$275	TBD	8 sessions	Eleanor Chilson
CCT	Certified Calibration Technician	2.4	\$275	March September	8 sessions	Fred King - CCT
CSSBB	Six Sigma Black Belt	3.0	\$350	January August	10 sessions	Kannan Krishnan & Purav Panathula CQE, CSSBB, CQMa
EEKK	Education Excellence: Koalaty Kid Program	1.0	\$175	TBD	One Day Seminar	Dennise Suarez, Amarilis Acosta, Donna Inglis
DOE	Design of Experiments	3.0	\$300	TBD	TBD	Robert Pintavalle CQMa, CQE, CQA, CSSBB
CSSGB	Six Sigma Green Belt	2.7	\$350	March September	9 sessions	Kannan Krishnan & Purav Panathula
CBA	Certified Biomedical Auditor	2.7	\$275	January August	8 sessions	Jim Carbone, CBA, CQA, CQE, CQMa

**For Certification Exams dates and locations, please visit the ASQ Certification website at [www.asq.org](http://www.asq.org)**

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will speak on CMMI (Capability Maturity Model Integration).

There will be a cash bar starting at 5:30 PM, with free appetizers. If this event is successful, we will have similar events periodically.

### **Section supports the nomination of Dr. Howard Gitlow for the Deming Medal**

Section 1510, along with many of his academic and professional colleagues, have nominated Dr. Howard Gitlow for the Deming Medal, which is awarded annually by the ASQ. Dr. Gitlow is a Professor at the University of Miami Graduate School. He is also an ASQ Fellow Member, and a member of our section. We know Dr. Gitlow will be a strong contender in the selection process. His list of credentials and accomplishments is extremely impressive. In fact, Dr. Gitlow was a "student" of Dr. W. Edwards Deming

### **Get ready for the 18<sup>th</sup> annual Performance Excellence Showcase**

On February 13, 2008, Section 1510 will be sponsoring the annual Performance Excellence Showcase at the Signature Grand, Davie, Florida. This is an opportunity for your company or organization to showcase best practices in process improvement through a public forum, where teams demonstrate the principles and techniques of improving quality through employee participation.

There are two levels of participation, Team Presentations, where each team has 10 minutes to tell their story to an audience of peers and judges, and a Storyboard Competition, where companies showcase their improvements on a storyboard for judging. Prizes are awarded at both levels. The winner of the Team Presentations will represent South Florida Region 6 at the state-wide Florida Sterling Quality Conference.

Go on line at [www.excellenceshowcase.org](http://www.excellenceshowcase.org) to get the criteria and team applications. The deadline for applications is January 15, 2008.

### **Congratulations to our new Region 15 Deputy Director**

Myriam Ochart, our Section 1510 Arrangements Chair, has been named a deputy regional director for ASQ Region 15, a region which covers the Southeastern United States, including Puerto Rico. In her capacity, Myriam will be a liaison to the Region 15 Director, Joni Judd, for ASQ Sections in Florida and Puerto Rico. Congratulations Myriam!

### **Boston Scientific given recognition for its support of Section 1510 educational goals**

At our October dinner meeting, a plaque was presented to Boston Scientific Corporation in recognition of continuing support of our Section education goals. Over the years, Boston Scientific has provided classrooms for our exam refresher classes, examination rooms for ASQ Certification Exams, and has encouraged employees and subcontractors to participate in our refresher classes. Boston Scientific employees have also volunteered as instructors and test proctors for the Section.

Skip Mize, Principal Engineer, and Patty Irish, Quality Manager, accepted the award for Boston Scientific.

### **Weekend CQIA Refresher**

There will be a weekend **CQIA Refresher** class held **Nov 10 and 11th at 3071 SW 38 Ave, Miami, Florida, 33146** from **8 AM to 5PM** each day. Please register through our section web site [www.asqsefla.org](http://www.asqsefla.org). The cost is \$300 and includes the course book and lunch.

For details, please contact Kannan Krishnan at [kannan.krishnan@coulter.com](mailto:kannan.krishnan@coulter.com) or by phone at 305-380-3572.

### **Six Sigma Green Belt Training**

Sponsored by ASQ Section 1510

#### **Program details:**

- Designed for Six Sigma enthusiasts who will perform or facilitate process improvement activities
- Suitable for all areas and all levels within an organization
- Nine Saturday sessions from 8:30 AM to 5 PM starting TBD. Classes planned to begin in March and October pending sufficient registration.
- Location: TBD
- Cost \$2500 per participant (Breakfast and Lunch included) Grant money may be available to organizations through the State of Florida. For details go to [www.workforceflorida.com](http://www.workforceflorida.com) under 'Incumbent Worker Training'.

#### **Certification Program includes:**

- Six Sigma methodology and DMAIC roadmap
- Hands on workshops on Six Sigma process improvement tools
- Hands on training on use of Minitab Software
- Successful completion and presentation of a strategically linked process improvement project.
- Six Sigma Handbook by Thomas Pyzdek and Six Sigma Memory Jogger presented as reference material

#### **Instructors are Six Sigma Black Belt practitioners certified by ASQ:**

Kannan Krishnan CSSBB, CQMa, CQE, CQA, CQIA  
Purav Panathula CSSBB, CQE, CQMa

#### **Program Benefits:**

- Competitively priced to accommodate individuals and company sponsored employees — *About 30% lower in price than other locally offered Green Belt Certification programs*
- Credibility of the certifying body (ASQ Section 1510)
- Weekend program
- Included in this program (not in most other Green Belt Certification Programs): Use of Minitab Software, Design Of Experiments (DOE)
- Coverage of the 'Certified Quality Improvement Associate' (CQIA) Body of Knowledge
- EU Points for ASQ re-certification: 6.0

#### **Prerequisites:**

- Laptop preferred but **not** mandatory
- Basic math skills

#### **Requirements for Certification:**

- Attend a minimum of 6 sessions
- Present a completed project

For registration and additional information please contact section Education Chair Mayra Bisnow, Education Chair, at 954-478-0384 or email [mbisnow@gmail.com](mailto:mbisnow@gmail.com). You may also register through our section website [www.asqsefla.org](http://www.asqsefla.org)

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This manager knew how to delight a customer by providing extreme value. She went far beyond my expectations and created a competitive advantage by providing a pleasant experience that I wouldn't find elsewhere.

Like the station manager, ASQ at the national and local levels is looking for ways to provide unusually pleasant and valuable experiences to all ASQ members. Like the station manager, ASQ knows what has worked well in the past, but recognizes that as new generations come on board, the needs and expectations will be different than in the past. In order to understand what these needs and expectations are ASQ is seeking through various means (surveys, interviews, etc.) to reach out for the Voice of the Customer. This is your Society and it is undergoing exciting change, please help us understand what elements are missing that would create extreme value for you.

Based on what we learned so far, we will strive to provide greater networking opportunities, seek ways of partnering between sections and Divisions. We will also try to provide linkage to sectors that have not been traditionally allied with ASQ such as Healthcare, Biotechnology, and others. We will also undertake outreach efforts to educational institutions and general businesses to give greater exposure to ASQ and the Quality profession.

Don't forget to stop by! I look forward to a great year and hope you do too!

## Section 1515 Palm Beach County Events

### **November – Dinner Meeting**

**Thursday, November 15, 2007**

**6:30 pm**

**Speaker:** Heather Oppenheimer, Senior Partner, Oppenheimer Partners, LLC

**Topic:** CMMI Overview

CMMI is a very generic process model that is intended to apply to all sorts of systems and domains. It evolved out of the Software Capability Maturity Model and several other quality frameworks and models including ISO 9000 and some created for Systems Engineering and others focused on project management, acquisitions, and so on. What is the purpose of the model, what value does it have, what are some of the myths and misconceptions? Some people may think it is only relevant for huge software development efforts, but it is actually relevant in just about any area of process improvement and quality, project management, decision making, organizational training.

Heather Oppenheimer, Senior Partner in Oppenheimer Partners, LLC and a CMMI® instructor, SCAMPI(SM) Lead Appraiser, and Resident Affiliate of the Software Engineering Institute, has 20+ years experience in all areas of product development and software engineering, with a focus on globally distributed organizations. She has co-chaired ICSE global software development workshops, reviews software engineering journals, and referees NSERC grants. Formerly she was a Distinguished Member of Technical Staff in Lucent Technologies' global quality office, where she led a corporate-wide CMMI initiative. Before joining Lucent/Bell Laboratories, she was a facilitator, teacher, and consultant, helping teams identify and prioritize needs, define solutions, and make changes.

**Date/Time:** November 15. 6:30 p.m.-7:15 p.m. dinner and networking. Presentation: 7:15 p.m. to 8:30 p.m.

**Place:** NCCI Headquarters 901 Peninsula Circle, Boca Raton

**Cost:** ASQ members \$15, non-members \$20. Includes a delicious buffet dinner, networking, a valuable presentation and a guaranteed good time! Free to ASQ members attending their first Section 1515 meeting, unemployed ASQ members, college students and NCCI employees.

**Directions:** I-95 to Congress Avenue exit 50. Stay in the lane for North Congress. At the light, go straight across Congress. Follow the road around the lake to NCCI. Enter at front Security gate. They'll be expecting you.

RESERVATIONS REQUIRED: [www.asqualitypalmbeach](http://www.asqualitypalmbeach) or (561) 832-8566 x7231

### **January – Dinner Meeting**

**Thursday, January 17, 2008**

**6:30 pm**

**Speaker:** Phil Centonze, is Co-founder and Managing Partner of POS-IMPACT LLC

**Topic:** Leadership for a High Performing Organization: No Room for Managers

This presentation will explore the role of Senior Leaders and the Leadership System in the success of an organization. Participants will be engaged in a discussion about defining the functions of leaders and managers, and how these differ in their approaches to performance improvement. The Leadership category of the Florida Sterling Criteria for Organizational Performance Excellence will be reviewed and used as a template for high performance leadership behaviors to sustain and guide a thriving organization. Examples of actual organizational leadership activities will be used to clarify the ideas talked about.

Phil Centonze, the speaker for our January dinner meeting, is Co-founder and Managing Partner of POS-IMPACT LLC. Phil works with companies across all industries to build teams, improve competitiveness, profitability, and the way they do business. With POS-IMPACT he teaches and implements best business practices to teams of managers and employees of companies of all sizes. He has a BS degree in engineering from the U. S. Coast Guard Academy, and has earned an MBA from Florida International University in Miami. Phil is a 13-year Master Examiner for the Florida Governor's Sterling Council, and is a Certified Quality Auditor (CQA).

**Place:** NCCI Headquarters 901 Peninsula Circle, Boca Raton

**Cost:** ASQ members \$15, non-members \$20.

# Ideas to Action Update *by Myriam Ochart*

The Ideas for Action Gathering was an opportunity for ASQ member leaders (volunteers) to discuss how to grow ASQ to a society with over 1,000,000 by 2012 up from the 100,000 members today. As you review the excerpts below think about “what can South Florida, Sections 1510 and 1515 do to make ASQ the indispensable Society, the movement for social responsibility and the “go-to” organization for individual and organizational improvement?”

Think about this initiative and send us your thoughts and ideas on what WE can do in South Florida to help each other and the society. E-mail your comments to [m\\_ochart@bellsouth.net](mailto:m_ochart@bellsouth.net) and we will publish them in next month’s newsletter.

## **“The Future of ASQ**

What’s your vision for ASQ five years from now? That was the question posed by Mike Nichols,

ASQ president, as he offered these words of inspiration on September 25, the final day of the Fall Ideas to Action Gathering: “... Each of you will have a story of this time together, and you’ll tell that story to family, friends, colleagues, bosses, other ASQ members, and other ASQ member leaders,” said Nichols. “You’ll influence prospective members in the way you tell the story. Will your story compel them to stay, to contribute, to recruit others to the community of quality? Would you join the organization you describe?”

With this as our start “Nichols invited member leaders to write the story of the future. “What is the story that’s emerging here? What’s our hope for the future of quality? It’s big, isn’t it?” asked Nichols. “Juran says the 21<sup>st</sup> Century will be the century of quality. If that’s to become true, ASQ must play a critical role. A bigger, more pronounced, stronger role than we have had in the past. .... So, let’s begin writing our story...”

“Member leaders then spent the morning writing the story of ASQ in 2012.” Predictions were “ASQ will be a global organization with global members actively solving global problems. The Society will be agile and respond quickly to market needs.”

## **Indispensable Society**

“... ASQ will help members and others find the tools that solve

problems. ASQ will be acclaimed for problem-solving internally and externally. It will be the leading society for using technology to enhance professionalism and to communicate... recognized as the single best source for quality-related certifications and education opportunities.”

## **Achieving Our Vision**

“ASQ will have met and exceeded its vision of 1 million Members of the Community ... every country will support ASQ and its vision.”

## **Leader in Sustainability**

“Companies around the globe will become increasingly interested in sustainability and social responsibility. ASQ, in 2012, will be a global leader in the social responsibility movement and offer quality tools to help companies achieve sustainability.”

## **“Go-To” Organization**

“The Society will become the “go-to” organization for individual and organizational improvement. Member leaders suggested possible news headlines that might appear in major newspapers in 2012:

“ASQ Reorganized Federal Government” and “ASQ Past President Becomes U.S. President.” An ambitious goal, indeed!”

## **Member-Defined Community**

“... community that is organic in nature and not prescribed. Members will feel a sense of belonging in sections, divisions, and ASQ as a whole. The organization will be willing to change as the members and the market demand. ... Sections will give their members a different way to engage, and adjust and evolve as member needs change (perhaps a decrease in manufacturing, and an increased focus on service and healthcare markets).”

## **Pervasive Presence in Education**

The age range of ASQ members will be 14 to120. The Society will work with schools to implement quality tools and interest students in quality as a career. There will be increased emphasis on elementary and high school exposure...”

# Kudos and Congratulations

Boston Scientific receives recognition for all of the support provided to Section 1510 over the years. Section 1510 Chair, Andy Vouloukos (left) presented the award to dinner speaker Skip Mize (right), Boston Scientific Principal Engineer, and Patty Irish (center), Boston Scientific Quality Manager and 1510 Examination Chair.



# 1510/1515 November Dinner Meeting Speaker

Heather Oppenheimer, Senior Partner Oppenheimer Partners, LLC will present an overview program on CMMI (Capability Maturity Model Integration) which grew out of the IT industry but has been applied to such diverse fields as Healthcare, Military, and Financial Services fields. CMMI is a process improvement method that can be used across a project, a division or a whole corporation. Many contracts today require organizations to specify their CMMI level. Therefore, every quality professional should understand the basics of the model and how it may apply to their industry.

Heather L. Oppenheimer is an SEI-Authorized Instructor for Introduction to CMMI®, SCAMPI SM Lead Appraiser, SCAMPI B/C Observer and serves as a Resident Affiliate of the Software Engineering Institute. Heather has more than 15 years of experience in leading successful quality and process improvement initiatives, training and assessments, as well as more than 20 years of experience in all areas of software and systems engineering in globally distributed organizations. She is highly skilled in obtaining diverse, seemingly unrelated data, seeing the overall patterns, and synthesizing into an easily understandable “big picture”, then presenting the information in a clearly understandable way. She has outstanding technical and consultative ability, particularly in the areas of project and risk management, requirements management, software architecture, and test strategy. She focuses on simplifying work to increase efficiency and provides insight into the strategic implications of solutions.

## November Plant Tour

**Time/Date:** Tuesday, November 6, 10:30 am

**Place:** Relli Technology, Inc., 1200 S. Rogers Circle, Boca Raton , FL 33487

**Cost:** Free

**Relli Host:** Rafael Ardila - Quality Assurance Mgr.

**Reservations:** [www.asqsefla.org](http://www.asqsefla.org)

**Section 1515 members are welcome to attend this event**

Relli Technology is an established Government supplier under CAGE Code 57550. The principle business operation is located in Boca Raton , FL that is comprised of approx. 50,000 SF of office and warehouse space. The business enterprise has a current staff of about 50 employees whose main mission is to provide sourcing and distribution solutions for military products for end users.

Over the last 30-years, Relli Technology has expanded its business philosophy to provide complete integrated services in forecasting product demand, in evaluating and in determining source selection, in providing warehousing and inventory management, and in choosing distribution networks for cost control.

As part of Relli's commitment to service an international market, Relli Technology has added the resource expertise in each of these areas of supply chain management to meet the growing needs of our customers. Relli offer complete services in customs brokering, military packaging, RFID labeling and real-time tracking of products from shipment to destination, as part of integrated supply agreements.

Relli's business operation has Governmental approval for cost tracking in being able to receive progress payment awards as a small business. We have been audited by multiple prime contracts and DCMA (Defense Contract Management Agency) for quality processes that ensure surveillance of our sub-tier suppliers to be in compliance to contractual terms and conditions. Relli's performance metrics in servicing our customers' long term agreements has consistently exceed a 95% fill rate for any business conducted over the last 5-year period.

On August the 9th, the Defense Supply Center Philadelphia (DSCP) granted Relli Technology approval to the Qualified Suppliers List for Distributors (QSLD) for Class 2 & Class 3 Threaded Fasteners. Class 3 threaded fasteners are generally utilized in aerospace applications, while Class 2 threaded fasteners are primarily used in ground and marine applications. In the rare instances where both classes of thread are used on a single part, e.g. on a stud, the more stringent Class 3 criteria (and source list) apply. Under the QSL, one important difference between the two programs is that Class 3 manufacturers are required to utilize real-time Statistical Process Controls (SPC) as part of their fabrication processes.

**The tour will include a short company presentation, then walk the warehouse where the visitors can see some of the materials we supply and a visit the Quality department in the main building**

### ***Section 1510 Monthly Meeting Email Reminders Option!***

If you would like to receive an E-Mail reminder of Section 1510 Monthly Dinner Meetings, please send a valid e-Mail address in the body of your response to Section 1510 Arrangements Chair Myriam Ochart at [m\\_ochart@bellsouth.net](mailto:m_ochart@bellsouth.net). Please place in Subject

Line: “ASQ Meeting Reminder”

# Employment Opportunities

*Ads for individuals seeking positions are free to ASQ Section 1510 / 1515 members and subject to space availability.*

*Ads for open positions in a quality related field are free and not limited to ASQ members.*

*To place an ad, contact Placement Chair, Eleanor Chilson, (954)428-7373 x245, or [echilson@pylonhq.com](mailto:echilson@pylonhq.com)*

**Atrade Forwarding Corporation**, a 3PL company, is looking for a **Logistics Compliance Manager** responsible for assuring compliance and Quality for the following corporate initiatives: Quality Management Systems, ISO-9001, CPAR system, and Lead Internal Auditor. US Regulations monitor, revision updates, and Reporting to Operations Manager and President in the areas of : OSHA, DOL, CBP, CT-PAT, DOD, DOC, DHS, DOS, Procedures and Compliance policies training. Salary and Relocation packages are negotiable.

**Send Resume and Salary requirements to [hr@atrade.com](mailto:hr@atrade.com)**

**Verify / VSC** is continually searching for **Independent Contractors** with a background in Quality. Experience in the Defense and Aerospace Industry preferred. If you are interested, please **send all inquiries via email to [ilee@vscnet.com](mailto:ilee@vscnet.com)**. You can also visit our website at [www.vscnet.com](http://www.vscnet.com) for more information on our company.

**Aspire Consulting, LLC**, is seeking a dynamic professional for contractor **Black Belt**. with strong a understanding of Operational Efficiency and how it relates to the service industry.

**Requirements:** Knowledge of Six Sigma methodology and tools. Certification as a Six Sigma Black Belt. Instructional design experience a plus; ability to train, coach and motivate others, including business leaders, in Six Sigma tools and applications, experience working with process mapping and process analysis, demonstrated experience in directing and managing large projects. Please send your **resume to [info@aspireconsultingllc.com](mailto:info@aspireconsultingllc.com)**. Company Website at [www.aspirebusinessconsultingllc.com](http://www.aspirebusinessconsultingllc.com).

**Home Diagnostics, Inc.** ([www.homediagnostics.com](http://www.homediagnostics.com)) based in Fort Lauderdale, one of the leading providers of diabetes products to retail pharmacy, mail service home medical and the durable medical marketplace is looking for an **Internal Auditor II**.

**Description:** Represent Quality functions in leading and conducting audits to determine the HDI's state of compliance, may perform other quality assurance tasks as directed. Responsible for leading and conducting quality system audits, leading and conducting internal audits and audits of contract manufacturers and suppliers, prepare final audit reports and audit responses, oversee corrective actions generated per audit Results

**Requirements:** Bachelors Degree in Engineering (Mechanical, Manufacturing, Industrial, Chemical), or related field. Four years working in an FDA/ISO regulated manufacturing environment in a quality systems function. Please send resumes to **Bill Brown, Corporate Recruiter at: [bbrown@homediagnostics.com](mailto:bbrown@homediagnostics.com)**

**SenTech Medical Systems, an Anodyne Medical Device, Co** is looking for a **Lead QC Inspector** with 1-3 years of experience with receiving & final inspection in an ISO company; ASQ certification is desirable. Please send resume to: John Cramer , Executive Vice President Quality Systems, Anodyne Medical Device, Inc., 4200 NW 120 Avenue, Coral Springs, FL 33065, 954-340-0500, 954-340-0511 (fax), [jcramer@sentechnmedical.com](mailto:jcramer@sentechnmedical.com).

Pump manufacturing plant seeks **Q.A. Technician** with experience reading blueprints, using calipers, inside/outside micrometers, depth micrometers, Height gauges, bore gauges. Forklift experience a plus. Good wages and benefits. Apply directly at: **33 N.W. 2ND Street, Deerfield Beach**. Call 954-426-1505 for directions. Arrive prepared to take exam. EOE/DFWP

**THE NATIONAL GRADUATE SCHOOL OF QUALITY MANAGEMENT** is seeking experienced Quality Management and Lean Six Sigma Professionals for **adjunct faculty positions**. Graduate degree is preferred but not essential. Minimum 5 years experience in Quality Assurance and Control. Six Sigma BB and MBB experience with verifiable background in delivering projects and training. **Send resumes via website by following the "Faculty" link, [LSS@ngs.edu](mailto:LSS@ngs.edu)**. Contact : Cynthia Melchiorri, NGS LSS Certificate Division, direct 703.351.5085, 800.838.2580 xt148, [lss@ngs.edu](mailto:lss@ngs.edu), [www.ngs.edu](http://www.ngs.edu).

**Gaumard Scientific** is seeking a **Quality Assurance Engineer**. Gaumard designs, manufactures, and markets simulators for healthcare education worldwide. We are based in SW Miami south of the Kendall-Tamiami Airport. The Company traces it history to 1946 and has operated here in South Florida since 1961. Our products can be seen by visiting [www.gaumard.com](http://www.gaumard.com).

**Qualifications:** Must have an engineering degree with electro-mechanical experience, excellent communication skills, and experience in quality systems development.. Please send resumes to **[john@gaumard.com](mailto:john@gaumard.com)**.

**Future Metals**, a leading distributor of aerospace metals is seeking an **entry level Quality Analyst**. This position will be involved in all aspects of the Quality Assurance System. Responsibilities include understanding and interpret industry metal specifications, review supplier test reports to specification standards, develops new approaches to solve problems identified during quality assurance activities, reviews all purchased products or components and provides input to the decision of whether to accept the product and future purchases from the vendor

**Requirements:** Bachelor's Degree from a four-year College or University; or two to three years related experience and/or training; or equivalent combination of education and experience, working knowledge of government and industry quality assurance systems and standards, familiarity with metal grades, mechanical testing, and metallurgy, a plus, aerospace environment experience preferred. Please send your resume and salary history to **[HR@Futuremetals.com](mailto:HR@Futuremetals.com)**

**Bennett Marine Inc.** [www.bennetttrimtabs.com](http://www.bennetttrimtabs.com), the leading manufacturer of Trim Tab systems for the boating world located in Deerfield Beach, is looking for a **Quality Engineer** desiring a chance for growth and advancement in a dynamic environment serving the marine industry. Familiarity with electro-mechanical systems, metal forming & machining, and quality systems experience a must. Six-Sigma Black Belt and process improvement expertise a plus. This is a really terrific opportunity! Send resumes to **[jobs@bennetttrimtabs.com](mailto:jobs@bennetttrimtabs.com)**.

## More Employment Opportunities On Website

*Please visit the Career area of the Section 1510 website for the most current and complete listing of opportunities - [www.asqsefla.org](http://www.asqsefla.org)*



# The Variant



*Section 1510 with Section 1515*

*Nov 2007*

**Plant Tour — Nov 6** *see pg 6 for details*

**1510 Dinner Meeting — Nov 13** *see pg 6 for details*

**Speaker: Heather Oppenheimer**

**Topic: CMMI**

**Sr Partner, Oppenheimer Partners, LLC**

Registration Deadline: Sunday, Nov 11, 12:00 Noon

Meeting Date / Time: Tuesday, November 13, 2007 at 5:30 PM Cash Bar Networking, 6:30 PM Dinner

Location: Don Shula's Hotel, 6842 Main Street, Miami Lakes, Telephone 305-821-1150

Menu: Choice of Penne Rigate with Grilled Chicken, Sundried Tomato, Crimini & Pesto Cream or Pasta Primavera, Hearts of Romaine Salad, and Limoncello Chiffon

If reservation is not made by deadline, meal will be selected by the kitchen staff based upon availability of entrees.

**Register online [www.asqsefla.org](http://www.asqsefla.org)**

Dinner: \$26.00, Learning something and networking with associates: priceless.

A \$5.00 discount coupon is available online for Candidate Members accompanying a current ASQ Member.

Make checks payable to "ASQ Section 1510." If using PayPal, bring a print of your transaction receipt to the meeting. Dinner Meeting contact for questions and any upcoming Monthly Section meetings is Arrangement Chair Myriam Ochart. Contact Myriam at [m\\_ochart@bellsouth.net](mailto:m_ochart@bellsouth.net), or telephone 954-425-2656.